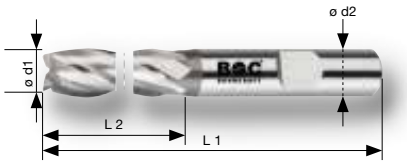
# Schaftfräser DIN 844 HSS-E (Co8), lange Ausführung, Typ N
# Finishing end mills DIN 844 HSS-E M42 (Co8), long version, type N




Code **5320**



Code **5321**

DIN 844 | B DIN 1835 | HSS-E Co8 | Typ N | LANGE LONG Version | 8° | 30° | 90° | Ø ≥ 2,0mm | Z4-Z6 | TiALN

| Code | P | | | | | M | | | K | | N | | | | S | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 1 | 2 | 3 | 4 | 5 | 1 | 2 | 3 | 1 – 2 | 4 | 1.1 – 1.3 | 1.4 – 1.5 | 1.6 | 2.1 – 2.6 | 1 | 2 |
| 5320 · 5321 | ● | ● | ● | ● | | | ● | | ● | | | ● | | | | ● |

- 4 – 6 Schneiden
- Zentrumschnitt
- Schlichtverzahnung
- Schaftfräser für den universellen Einsatz beim Tauch-, Nut- und Schlitzfräsen sowie Stirn- und Umfangfräsen.

- 4 – 6 cutting edges
- Centre cutting
- Finishing profile
- End mills for universal use in plunge, slot milling as well as face and peripheral milling.

| Ø d1 mm | L 1 mm | L 2 mm | Ø d2 / h6 mm | Z | | TiALN Artikel-Nr. Part-No. | TiALN Artikel-Nr. Part-No. | |
|---|---|---|---|---|---|---|---|---|
| 2,0 | 54 | 10 | 6 | 3 | 1 | 5320 03 00200 | 5321 03 00200 | ○ |
| 3,0 | 56 | 12 | 6 | 4 | 1 | 5320 03 00300 | 5321 03 00300 | ○ |
| 3,5 | 59 | 15 | 6 | 4 | 1 | 5320 03 00350 | 5321 03 00350 | ○ |
| 4,0 | 63 | 19 | 6 | 4 | 1 | 5320 03 00400 | 5321 03 00400 | ○ |
| 4,5 | 63 | 19 | 6 | 4 | 1 | 5320 03 00450 | 5321 03 00450 | ○ |
| 5,0 | 68 | 24 | 6 | 4 | 1 | 5320 03 00500 | 5321 03 00500 | ○ |
| 5,5 | 68 | 24 | 6 | 4 | 1 | 5320 03 00550 | 5321 03 00550 | ○ |
| 6,0 | 68 | 24 | 6 | 4 | 1 | 5320 03 00600 | 5321 03 00600 | ● |
| 7,0 | 80 | 30 | 10 | 4 | 1 | 5320 03 00700 | 5321 03 00700 | ○ |
| 8,0 | 88 | 38 | 10 | 4 | 1 | 5320 03 00800 | 5321 03 00800 | ● |
| 9,0 | 88 | 38 | 10 | 4 | 1 | 5320 03 00900 | 5321 03 00900 | ○ |
| 10,0 | 95 | 45 | 10 | 4 | 1 | 5320 03 01000 | 5321 03 01000 | ● |
| 11,0 | 102 | 45 | 12 | 4 | 1 | 5320 03 01100 | 5321 03 01100 | ○ |
| 12,0 | 110 | 53 | 12 | 4 | 1 | 5320 03 01200 | 5321 03 01200 | ● |
| 13,0 | 110 | 53 | 12 | 4 | 1 | 5320 03 01300 | 5321 03 01300 | ○ |
| 14,0 | 110 | 53 | 12 | 4 | 1 | 5320 03 01400 | 5321 03 01400 | ● |
| 15,0 | 110 | 53 | 12 | 4 | 1 | 5320 03 01500 | 5321 03 01500 | ○ |
| 16,0 | 123 | 63 | 16 | 4 | 1 | 5320 03 01600 | 5321 03 01600 | ● |
| 18,0 | 123 | 63 | 16 | 4 | 1 | 5320 03 01800 | 5321 03 01800 | ● |
| 20,0 | 141 | 75 | 20 | 4 | 1 | 5320 03 02000 | 5321 03 02000 | ● |
| 22,0 | 141 | 75 | 20 | 5 | 1 | 5320 03 02200 | 5321 03 02200 | ○ |
| 24,0 | 166 | 90 | 25 | 5 | 1 | 5320 03 02400 | 5321 03 02400 | ○ |
| 25,0 | 166 | 90 | 25 | 5 | 1 | 5320 03 02500 | 5321 03 02500 | ○ |
| 26,0 | 166 | 90 | 25 | 5 | 1 | 5320 03 02600 | 5321 03 02600 | ○ |
| 28,0 | 166 | 90 | 25 | 5 | 1 | 5320 03 02800 | 5321 03 02800 | ○ |
| 30,0 | 166 | 90 | 25 | 5 | 1 | 5320 03 03000 | 5321 03 03000 | ○ |
| 32,0 | 186 | 106 | 32 | 6 | 1 | 5320 03 03200 | 5321 03 03200 | ○ |
| 36,0 | 186 | 106 | 32 | 6 | 1 | 5320 03 03600 | 5321 03 03600 | ○ |
| 40,0* | 205 | 125 | 32 | 6 | 1 | 5320 03 04000 | 5321 03 04000 | ○ |

* ≠ DIN 844 ● ab Lager / ex stock ○ Lieferzeit 10 – 14 Tage / Delivery time 10 – 14 days